



**Caratteristiche**

- Fresa ad elica variabile 35°/38°
- Fresa per sgrossare e finire
- Fresa con alti avanzamenti
- Fresa con micro smusso a 45°
- Fresa con ampio scarico

**Applicazioni**

lavorazioni di materiali fino a 48 Hrc

Articolo	D <sub>1</sub> Fresa	D <sub>2</sub> Gambo	D <sub>3</sub> scarico	L <sub>1</sub> totale	L <sub>2</sub> Elica	L <sub>3</sub> scarico	Z n°Denti	SEH422828 Euro
SEH422828040	Ø 4	6.0	3.50	57	11	10	4	<b>18.70</b>
SEH422828050	Ø 5	6.0	4.50	57	13	8	4	<b>18.70</b>
SEH422828060	Ø 6	6.0	5.50	57	13	8	4	<b>18.70</b>
SEH422828080	Ø 8	8.0	7.40	63	19	8	4	<b>25.30</b>
SEH422828100	Ø 10	10.0	9.20	72	22	10	4	<b>38.40</b>
SEH422828120	Ø 12	12.0	11.20	82	26	12	4	<b>50.75</b>
SEH422828160	Ø 16	16.0	15.20	92	32	12	4	<b>82.35</b>
SEH422828200	Ø 20	20.0	19.20	104	38	16	4	<b>133.60</b>



Operazione TEST codice art. SEH422828 + numero kit

Valigetta con N°01 fresa nei Ø 6-8-10-12-16 KIT001 € 190.00 (Prezzo Promo)

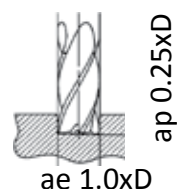
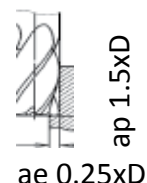
Valigetta con N°01 fresa nei Ø 6-8-10-12 KIT002 € 110.00 (Prezzo Promo)

Valigetta con N°01 fresa nei Ø 4-5-6-8-10 KIT003 € 95.00 (Prezzo Promo)



**PARAMETRI DI TAGLIO CONSIGLIATI**

FINITURA	ap	ae	Vc m/min	Fz mm	Ø4	Ø5	Ø6	Ø8	Ø10	Ø12	Ø16	Ø20
1.1	1.5xD	0.25xD	140		0.015	0.018	0.02	0.025	0.027	0.035	0.038	0.04
1.2	1.5xD	0.25xD	100									
3.1	1.5xD	0.25xD	165									
7.1	1.5xD	0.25xD	120									
CAVA	ap	ae	Vc m/min	Fz mm	Ø4	Ø5	Ø6	Ø8	Ø10	Ø12	Ø16	Ø20
1.1	0.25xD	1.0xD	140		0.015	0.018	0.02	0.025	0.027	0.035	0.038	0.04
1.2	0.25xD	1.0xD	100									
3.1	0.25xD	1.0xD	165									
7.1	0.25xD	1.0xD	120									





Caratteristiche

Fresa ad elica variabile 38°/41°

Fresa per sgrossare e finire

Fresa con alti avanzamenti

Fresa con micro smusso a 45°

Fresa con ampio scarico

Applicazioni

lavorazioni di inossidabili,

inconel, titanio e ghise.

Articolo	D <sub>1</sub> Fresa	D <sub>2</sub> Gambo	D <sub>3</sub> scarico	L <sub>1</sub> totale	L <sub>2</sub> Elica	L <sub>3</sub> scarico	Z n°Denti	SEH422528 Euro
SEH422528040	Ø 4	6.0	3.50	57	11	10	4	19,0
SEH422528050	Ø 5	6.0	4.50	57	13	8	4	19,0
SEH422528060	Ø 6	6.0	5.50	57	13	8	4	19,0
SEH422528080	Ø 8	8.0	7.40	63	19	8	4	32,3
SEH422528100	Ø 10	10.0	9.20	72	22	10	4	47,5
SEH422528120	Ø 12	12.0	11.20	82	26	12	4	63,6
SEH422528160	Ø 16	16.0	15.20	92	32	12	4	108,7
SEH422528200	Ø 20	20.0	19.20	104	38	16	4	153,8

Operazione TEST codice art.SEH422528 +numero kit

Valigetta con N°01 fresa nei Ø 6-8-10-12-16 KIT001 € 250.00(Prezzo Promo)

Valigetta con N°01 fresa nei Ø 6-8-10-12 KIT002 € 140.00(Prezzo Promo)

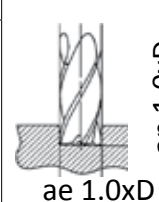
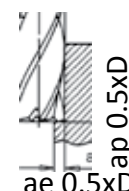
Valigetta con N°01 fresa nei Ø 4-5-6-8-10 KIT003 € 115.00 (Prezzo Promo)

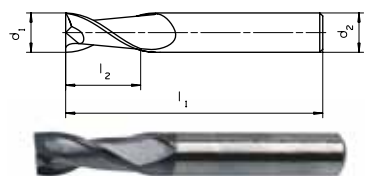
PARAMETRI DI TAGLIO CONSIGLIATI

CONTORNATURA	ap	ae	Vc m/min	Fz mm	Ø6	Ø8	Ø10	Ø12	Ø16	Ø20
2.1	0.5xD	1.0xD	120-130		0.04	0.05	0.07	0.08	0.10	0.13
2.2	0.5xD	1.0xD	90-105							
3.1	0.5xD	1.0xD	130-160							
3.3	0.5xD	1.0xD	105-130							
6.1	0.5xD	1.0xD	90							
6.2	0.5xD	1.0xD	160							

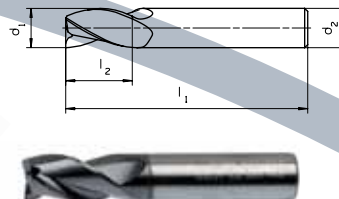
FINITURA	ap	ae	Vc m/min	Fz mm	Ø6	Ø8	Ø10	Ø12	Ø16	Ø20
2.1	1.5xD	0.1xD	140-160		0.03	0.04	0.05	0.06	0.08	0.10
2.2	1.5xD	0.1xD	115-130							
3.1	1.5xD	0.1xD	170-215							
3.3	1.5xD	0.1xD	130-160							
6.1	1.5xD	0.1xD	90							
6.2	1.5xD	0.1xD	190							

CAVA	ap	ae	Vc m/min	Fz mm	Ø6	Ø8	Ø10	Ø12	Ø16	Ø20
2.1	1.0xD	1.0xD	120-130		0.03	0.04	0.05	0.06	0.08	0.10
2.2	1.0xD	1.0xD	90-105							
3.1	1.0xD	1.0xD	130-180							
3.3	1.0xD	1.0xD	105-130							
6.1	1.0xD	1.0xD	70							
6.2	1.0xD	1.0xD	160							





**Art. SEH422867**

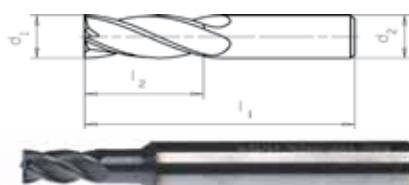


**Art. SEH422861**



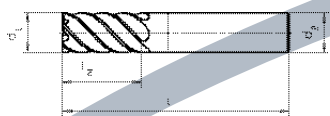
					SEH422867
d1 h9	l2	l1	d2 h5	euro	
3,0	6	50	6	11.55	
4,0	8	50	6	11.55	
5,0	8	50	6	11.55	
6,0	16	50	6	11.55	
8,0	20	60	8	17.85	
10,0	22	70	10	26.40	
12,0	22	70	12	36.20	
16,0	25	75	16	62.85	
20,0	32	100	20	115.45	

					SEH422861
d1 h9	l2	l1	d2 h5	euro	
3,0	6	50	6	11.55	
4,0	8	50	6	11.55	
5,0	8	50	6	11.55	
6,0	16	50	6	11.55	
8,0	20	60	8	17.85	
10,0	22	70	10	26.40	
12,0	22	70	12	36.20	
16,0	25	75	16	62.85	
20,0	32	100	20	115.45	



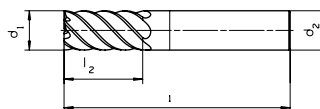
**Art. SEH422864**

					SEH422864
d1 h9	l2	l1	d2 h5	euro	
3,0	8	57	6	12.65	
4,0	11	57	6	12.65	
5,0	13	57	6	12.65	
6,0	13	57	6	12.65	
8,0	19	63	8	19.45	
10,0	22	72	10	30.45	
12,0	26	83	12	42.90	
16,0	32	92	16	73.00	
20,0	38	104	20	118.60	



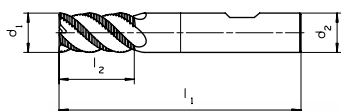
**Art. SEH422826**

					SEH422826
d1 h9	l2	l1	d2 h5	euro	
6,0	13	58	6	26.0	
8,0	19	65	8	32.0	
10,0	22	72	10	47.0	
12,0	26	83	12	63.0	
16,0	32	92	16	104.0	
20,0	38	103	20	197.0	



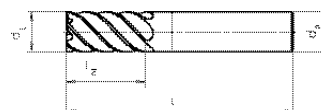
**Art. SEH422822**

					SEH422822
d1 h9	l2	l1	d2 h5	euro	
6,0	13	58	6	24.80	
8,0	19	65	8	30.00	
10,0	22	72	10	45.50	
12,0	26	83	12	61.00	
16,0	32	92	16	102.30	
20,0	38	103	20	195.20	



**Art. SEH422846**

					SEH422846
d1 h9	l3	l2	l1	d2 h5	euro
4,0	11	10	57	6	26.30
5,0	13	9	57	6	26.30
6,0	13	8	57	6	26.30
8,0	19	8	63	8	34.90
10,0	22	10	72	10	46.30
12,0	26	12	83	12	60.90
16,0	32	12	92	16	93.80
20,0	38	16	104	20	125.00



**Art. SEH422833**

					SEH422833
d1 h9	l2	l1	d2 h5	euro	
6,0	26	79	6	27.10	
8,0	36	90	8	33.20	
10,0	46	100	10	49.50	
12,0	56	110	12	68.00	
16,0	66	130	16	117.00	
20,0	76	140	20	212.60	

